

# 5<sup>th</sup> CEWEP Congress on Waste-to-Energy 2010

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## New WtE projects in Europe and worldwide

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# 1. Statistics on WtE - Market in Europe

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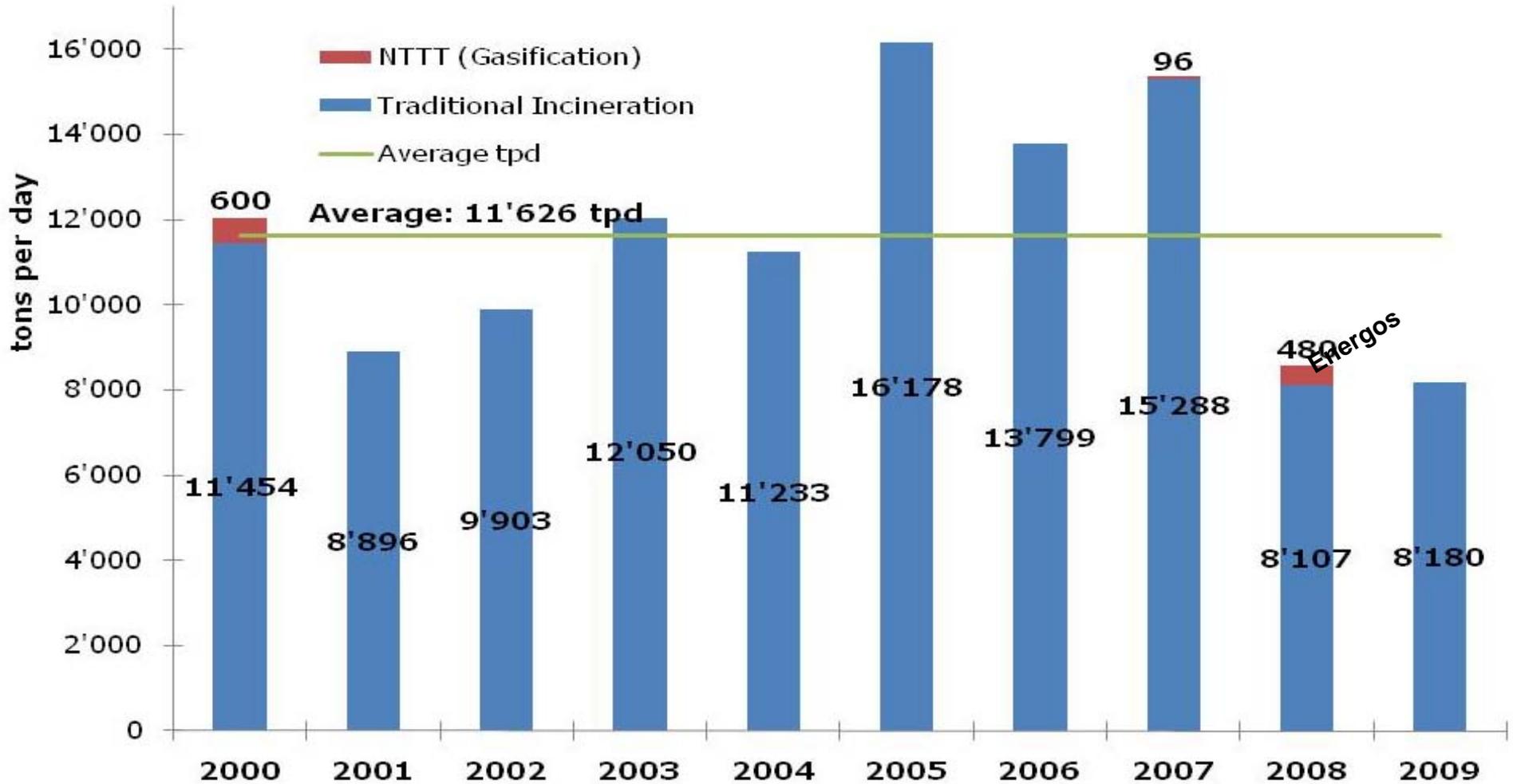
## European Market Share Analysis of Thermal Waste Treatment Plants Martin GmbH



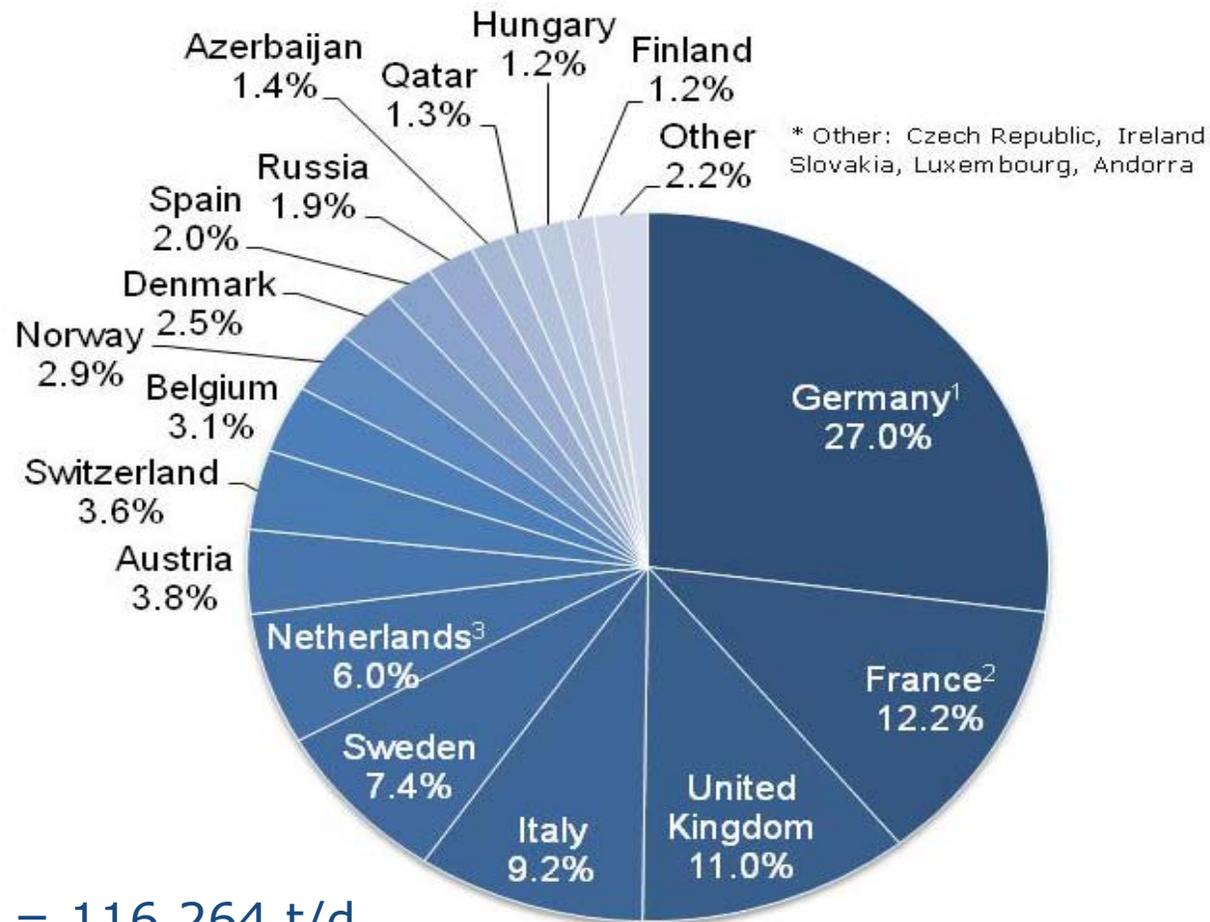
Vaccani, Zweig & Associates

European Suppliers of Waste to Energy Technology

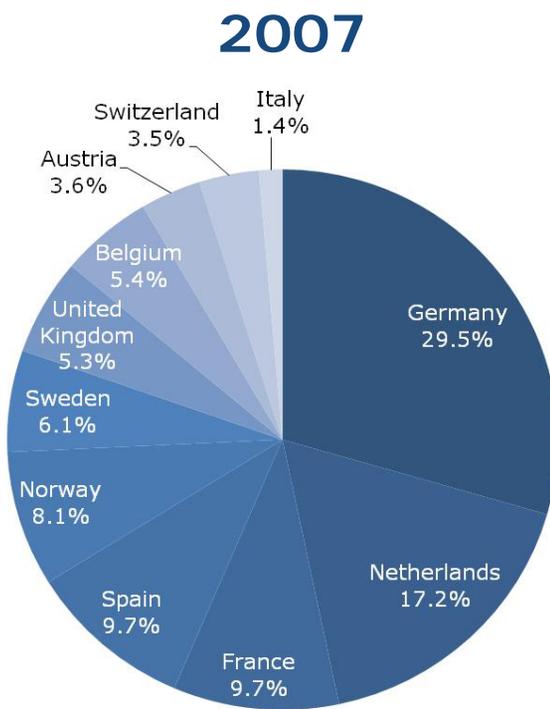
# European Plants / Awards 2000 - 2009



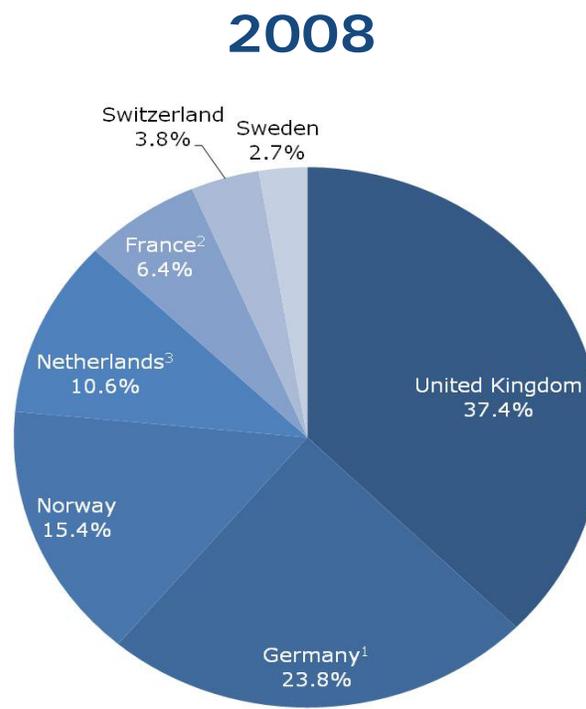
# European Plants / Awards 2000 - 2009 (Countries)



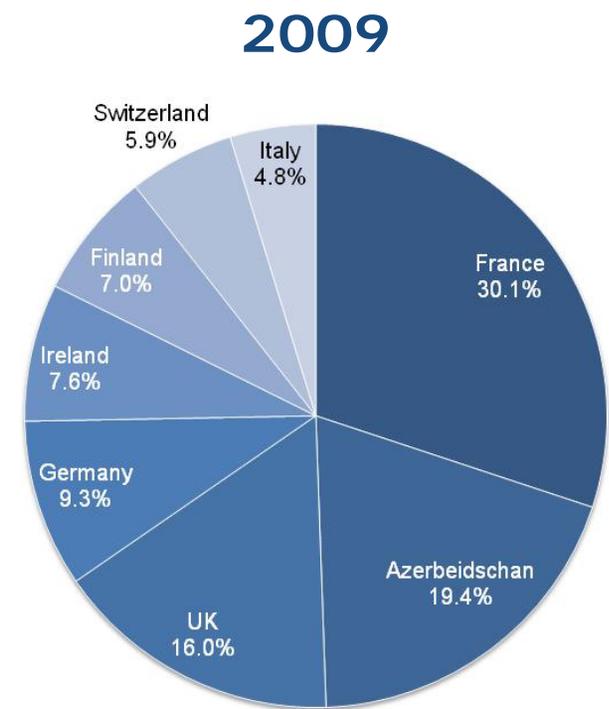
# European Plants / Awards 2007/2008/2009 (Countries)



**total = 15,288 t/d**  
**number of awards: 29**

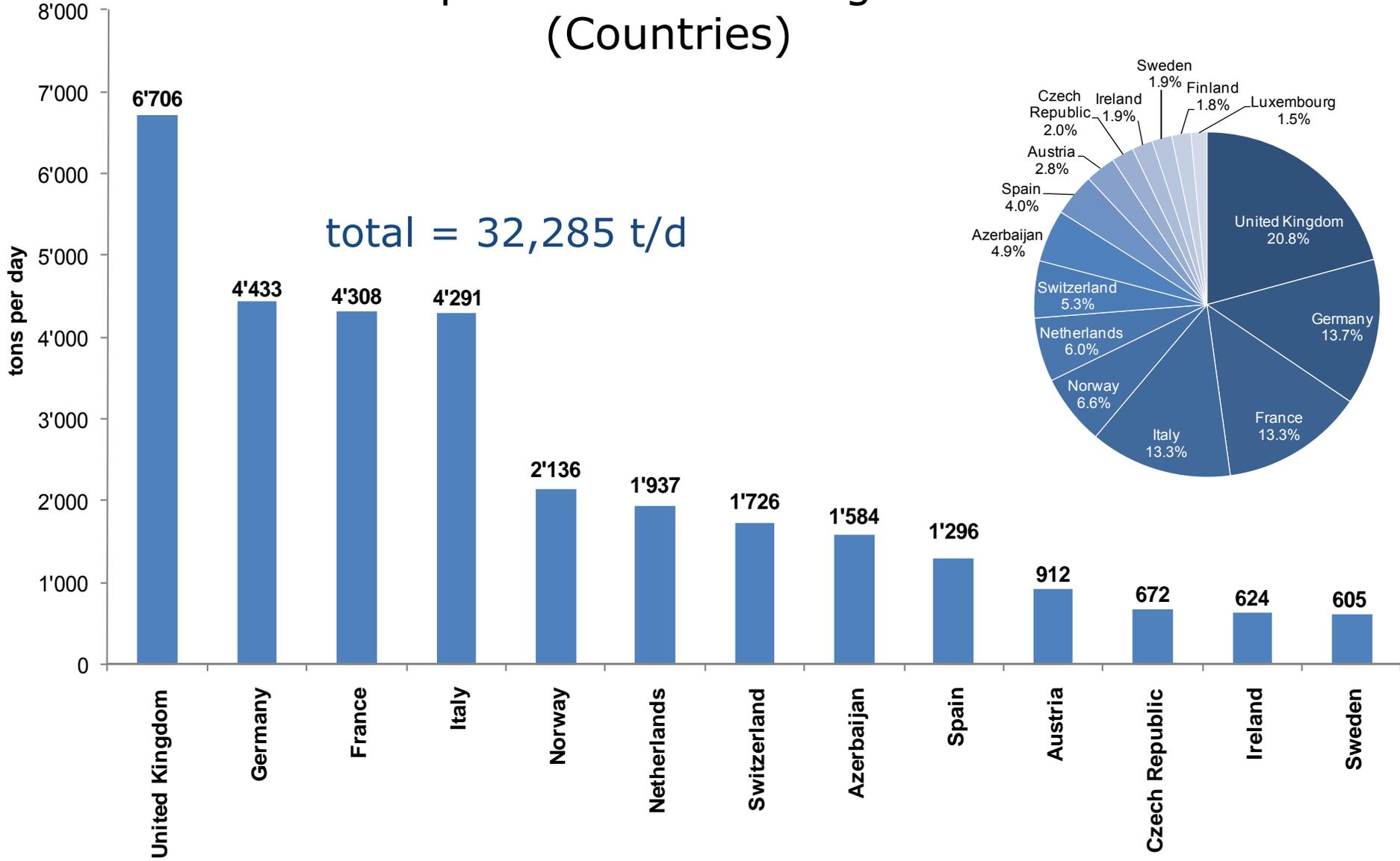


**total = 8,107 t/d**  
**number of awards: 14**

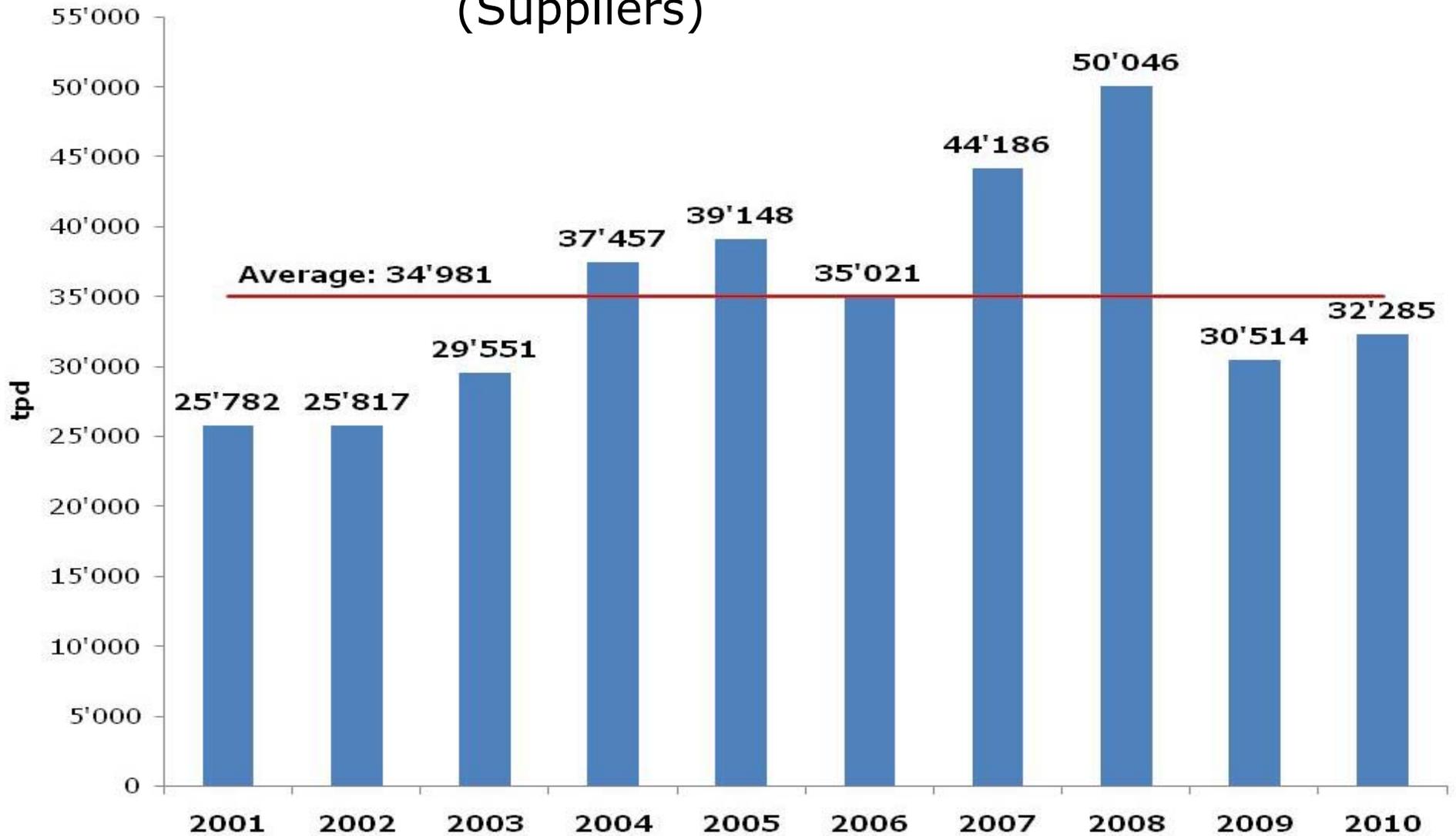


**total = 8,180 t/d**  
**number of awards: 9**

# European Order Backlog 2009 (Countries)



# Development of Order Backlog 2001 - 2010 (Suppliers)



## 2. WTE - Market in Europe / General Statements (1)

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- In general, the market dynamics are relatively slow
- The German market had a complete breakdown - only one project has been awarded in 2009 (IGNIS-Spremberg)
- Many new plants have been built in D during the last years, mainly to burn RDF
- New plants in D caused overcapacities with the result of reduced tip fees on the market
- Overcapacities in D might also influence waste flows to and from neighboring countries

## 2. WtE - Market in Europe / General Statements (2)

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- In Netherlands a moratorium has been put in force not to build new WtE plants til 2020
- Norway is saturated
- Sweden is also facing overcapacities (but still some projects for new installations existing)
- Some market volume expected in Finland as well as in Austria and Switzerland
- Denmark shows good prospect for new projects
- East Europe is moving ahead very slowly (mainly Poland)
- Markets with good volumes for the coming years are UK and Italy

## 2. WtE - Market in Europe / General Statements (3)

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- Order backlog in the books of key market players decreasing
- Number of competitors stable
- Price level remains low, mainly in Germany, Italy, Scandinavia and UK
- Future energy and material costs hard to predict
- Sub-suppliers raise price level after a drop in 2009
- Boiler manufacturers suffer from overcapacities and remain aggressive
- Increasing risks / influences by currency exchange rates

## 2. WtE - Market in Europe / General Statements (4)

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- Grate incineration is - by far - the leading technology for WtE
- Some fluidized bed plants have been installed, but operational experience is not always satisfactory
- Some (but few) gasification activities (mainly UK)
- Funding of gasification/conversion technologies in UK

## 2. WtE - Market in Europe / General Statements (5)

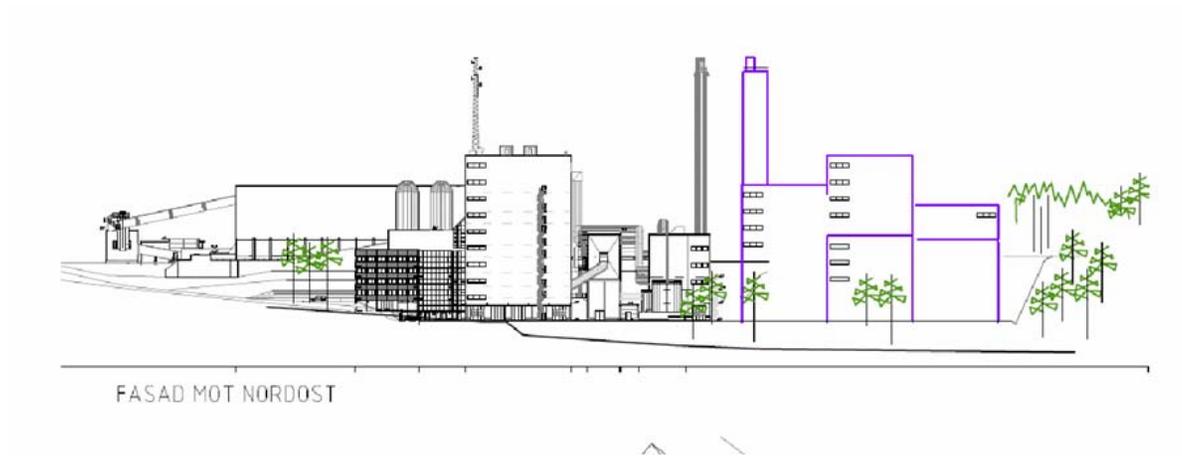
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### ➤ Technology-trends:

- High Efficiency plants => high energy output
- Extensive use of Inconel (complete furnace / first pass, superheaters)
- Shower cleaning
- Explosive (gas) cleaning
- Low temperature catalysts
- High dust / high acid catalysts
- Dry bottom ash discharge (Switzerland)

### 3. WtE - Market in Europe / Countries

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WTE project Stockholm Brista

## Germany



- Only one project awarded in 2009
- No award expected in 2010
- Maybe replacement in existing plants in future

## Austria



- Vienna-Spittelau (retrofit of two existing lines; rfp expected 2010)
- Some projects in early development stage

## Switzerland



- Buchs / Aargau (retrofit of existing line; rfp expected 2010)
- Replacement of/in existing plants in development

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## Netherlands



- Moratorium in Dec. 2009 not to build new WtE until 2020

## Denmark



- Roskilde / KARA and Kjellerup / L90 in bidding procedure)
- Vestforbraending (new line; rfp expected 2011)
- Projects in earlier stages of development (Amagerforbraending, Aarhus, Nordforbraending)

## Finland



- Helsinki (400,000 t/y; operator selected; bidding procedure)
- 2 plants recently ordered
- Several other projects under development

## Norway



- 2 plants/lines recently ordered
- Other projects under discussion

## Sweden



- 2 plants recently ordered
- Other projects under development

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## Italy



- Bolzano, Parma and Torino recently ordered / begun construction
- Milano Sud (2nd plant in Milano; rfp expected in 2011)
- Many projects under discussion
- Delays are 'normal'
- Cancellation of projects, new rfp is 'normal'
- Projects in the north more likely to be realized; in the south entirely unpredictable

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## France



- Market is fairly quiet
- If at all, projects are rather small
- Replacement of Paris-Ivry (rfp in 2011/12?)
- Several projects in early stages of development

## Great Britain



- Most active market in Europe
- Many developers (operators) are present
- Procedure for PFI projects is rather complex / long
- Latest DEFRA list for PFI projects contains > 30 projects
- Most projects are BOO
- Several rounds of bidding necessary with substantial cost for developer
- Some merchant plant developments
- Plant construction expected to start 2011/2012

## Ireland



- One plant under construction, one under permitting
- Severe resistance from locals and politicians
- Development of more projects difficult/questionable



## Greece



- No serious projects at the moment
- Plants needed, but hardly feasible considering the financial situation

## Portugal



- Extension of existing plant(s) under discussion
- New projects difficult

## Spain



- Have built many Ecoparc's
- Several new projects / extensions under discussion; time frame for realization unclear

## East European Countries (1)

- Bulgaria:
  - Some projects in early stage of development
- Croatia:
  - Some projects in early stage of development
- Hungary:
  - Some projects in early stage of development
- Romania:
  - Projects in Bucarest and Timișoara in early stages of development
- Slovenia:
  - Some projects in early stage of development



## East European Countries (2)

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- Czech Republic:
  - Some projects in early stage of development



- Estonia:
  - Tallinn awarded



- Lithuania:
  - Klaipeda awarded
  - Other projects under discussion



## East European Countries (3)

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### ▪ Poland:

- Total of 12 projects on so-called 'indicative list'
- Financed by the EU up to 60%
- Deadline for financial support is 30.6.2010; will be met by very few (if any)
- Some other projects also under development
- First order???



### ▪ Slovakia:

- Some projects in early stage of development



# 4. WTE - Market in America / General Statements

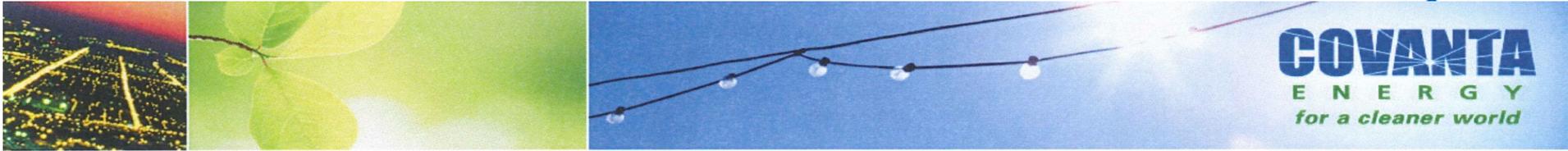


## WTE in America

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- Market activities (if any) in Canada and USA
- Still low recycling quotes in USA (i.e.  $\approx 30\%$ )
- Market share of WTE in USA  $\approx 7\%$
- After more than 10 years standstill in USA, some new WTE projects can be expected (mainly expansions of existing facilities, but also some „greenfield-projects“)
- 2 companies dominate the market: Covanta and Wheelabrator (market share  $> 2/3$ )
- Some interest in South America, but no serious project development at this point

USA

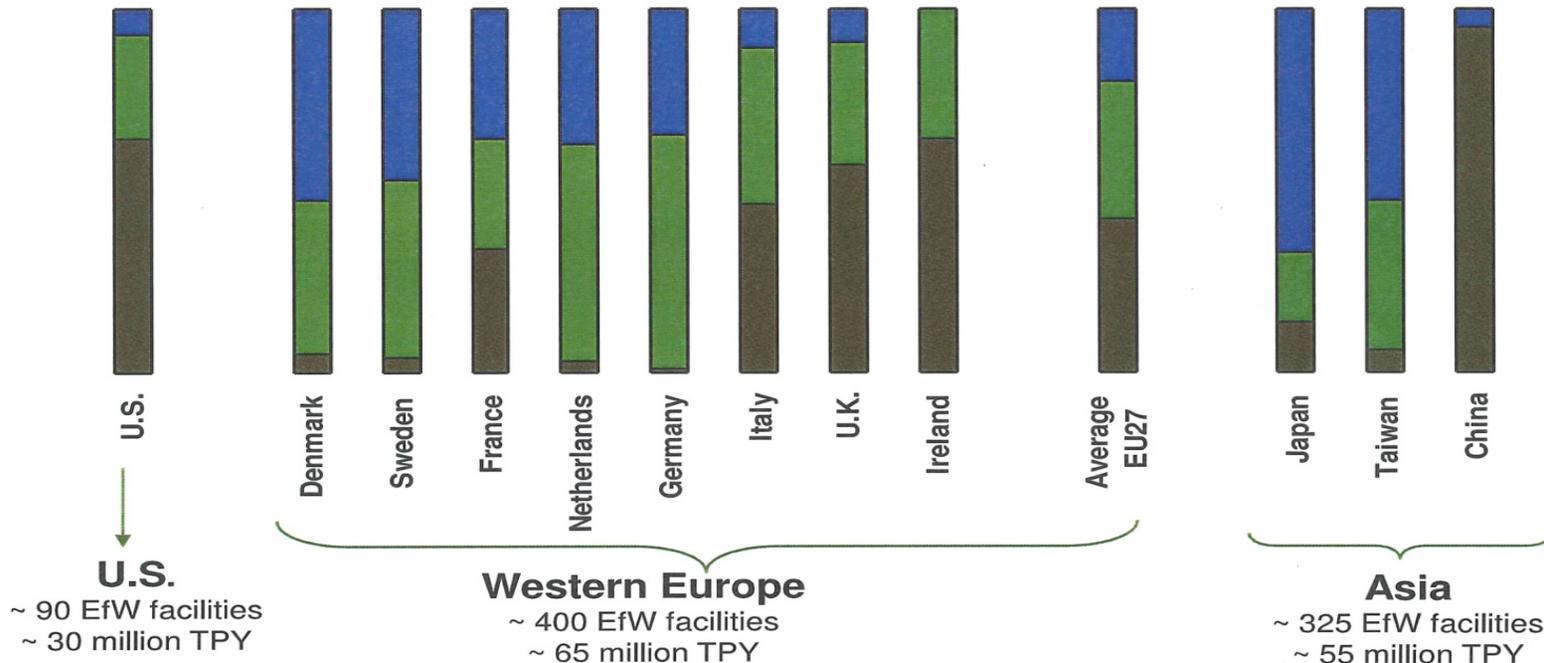
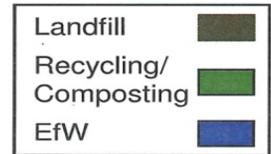


# EfW Role in Global Waste Management

EfW 0.2 billion tons

Recycling 0.5 billion tons

Landfill 1.0 billion tons



European Suppliers of waste to Energy technology

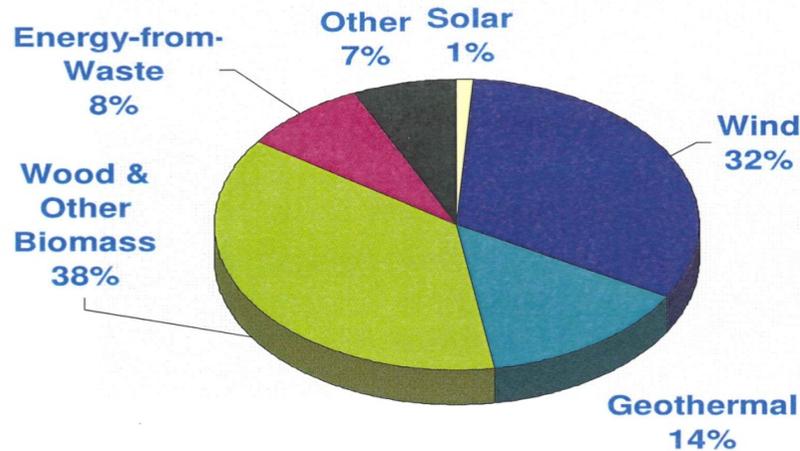


USA



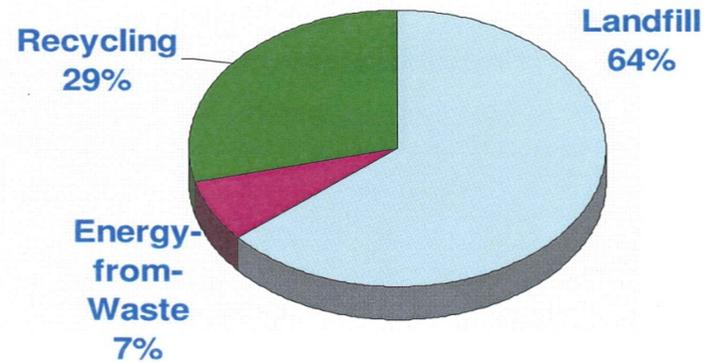
## Energy-from-Waste's (EfW) Vital Role in the United States

Annual U.S. Renewable Generation = 105,238,000 megawatt hrs (excluding hydro)



Source: U.S. Department of Energy, Energy Information Administration 2008 Report

Annual U.S. Waste Generation = 413,014,732 Tons



Source: 2008 Joint Study by Biocycle and Earth Engineering Center of Columbia University

## 5. Update on WtE - Projects in America

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USA / Canada (Orders / Awards)



- Projects awarded on Hawaii and in Maryland; realisation pending

### USA / Canada (Competition / Projects) (1)

- Durham / York Region, Greater Toronto (ON), CDN (2 x 218 t/d; Covanta preferred bidder; county decision in June 2010)
- Gold River, Vancouver Island (BC), CDN (2 x 1,500 t/d; expansion of existing RDF-plant)
- Hempstead (NY), USA (1 x 1,100 t/d; expansion of existing plant)
- West Palm Beach (FL), USA (3,000 t/d plant to complement existing 1,800 t/d plant; bidding procedure)





## USA / Canada (Competition / Projects) (2)



- St. Lucie Cty. (FL), USA (3,000 t/d plasma arc gasification plant; proposal of GEOPLASMA LLC to scale back to 200 t/d demonstration plant)
- Tulsa (OK), USA (reactivation of Tulsa # 3 or expansion of existing plant)
- Tynes Bay, Bermuda (1 x 7 t/h, expansion of existing plant; bidding procedure)
- Vancouver Metropolitan / 22 municipalities of the GVRD (BC), CDN (plans for 3 big or 6 small EFW plants under discussion; 400 t/d Plasco-plant considered)

## 6. WTE - Market and Projects in Asia

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- In Asia market activities are limited to China and Japan
- China has become - by far - the largest market for WTE worldwide
- In Hong Kong bidding procedure is expected in early 2011 for a 3,000 t/d plant
- Some, but limited, market volumes in Japan
- Other Asian markets are either saturated (Singapore, Taiwan) or not mature yet (India, Malaysia, Pakistan, Thailand, Vietnam, ....)

## Some Facts about China

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- Generation of household waste 2009:  $\approx$  250 Mio. t
- Generation of household waste 2030:  $\approx$  550 Mio. t  
(estimate by World Bank)
- Number of WTE plants 2009:
  - in operation: 60-70
  - under construction/in concrete planning stage: 60-70
  - in earlier stages of planning:  $>$  100
- Market price for 500 – 1,000 t/d turnkey plant: 150 - 250 EUR/installed t/y capacity
- Price for a complete plant with 500 t/d capacity  $\approx$  EUR 30 Mio. !!  
(incl. complete balance of plant, turbine/generator, civil work, ...)



# WTE plant Tongxing in Chongqing



## Tongxing WTE Plant in Chongqing



- Start up: 2005/2006
- Waste throughput: 1,320 t/d
- 2 grate units with semi dry flue gas treatment, 1 turbine
- Total invest: RMB 350 Mio. (≈ EUR 35 Mio.)
- Tipping fee: RMB 60 / t (≈ EUR 6 /t)

## WTE in China

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- Projects for new plants with a capacity  $\leq 500$  t/d are not open for international bidders - only Chinese companies are qualified
- In general, international bidders have severe disadvantages because of their higher cost for any non-chinese deliveries / engineering
- Some „localised“ grate systems existing
- Chinese sites are - by far - not in accordance with international standards (safety, site organisation, ....)

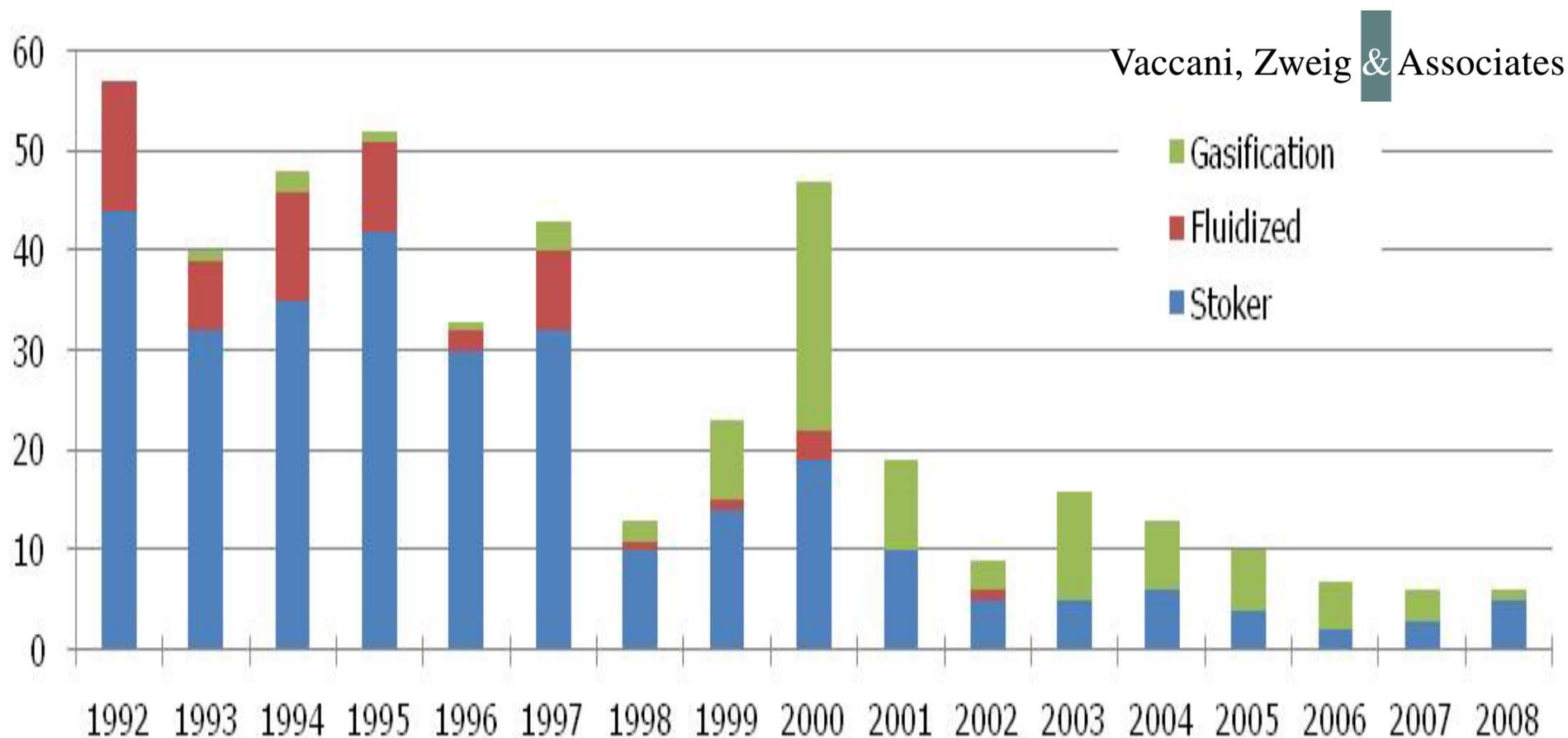
## WTE in Japan

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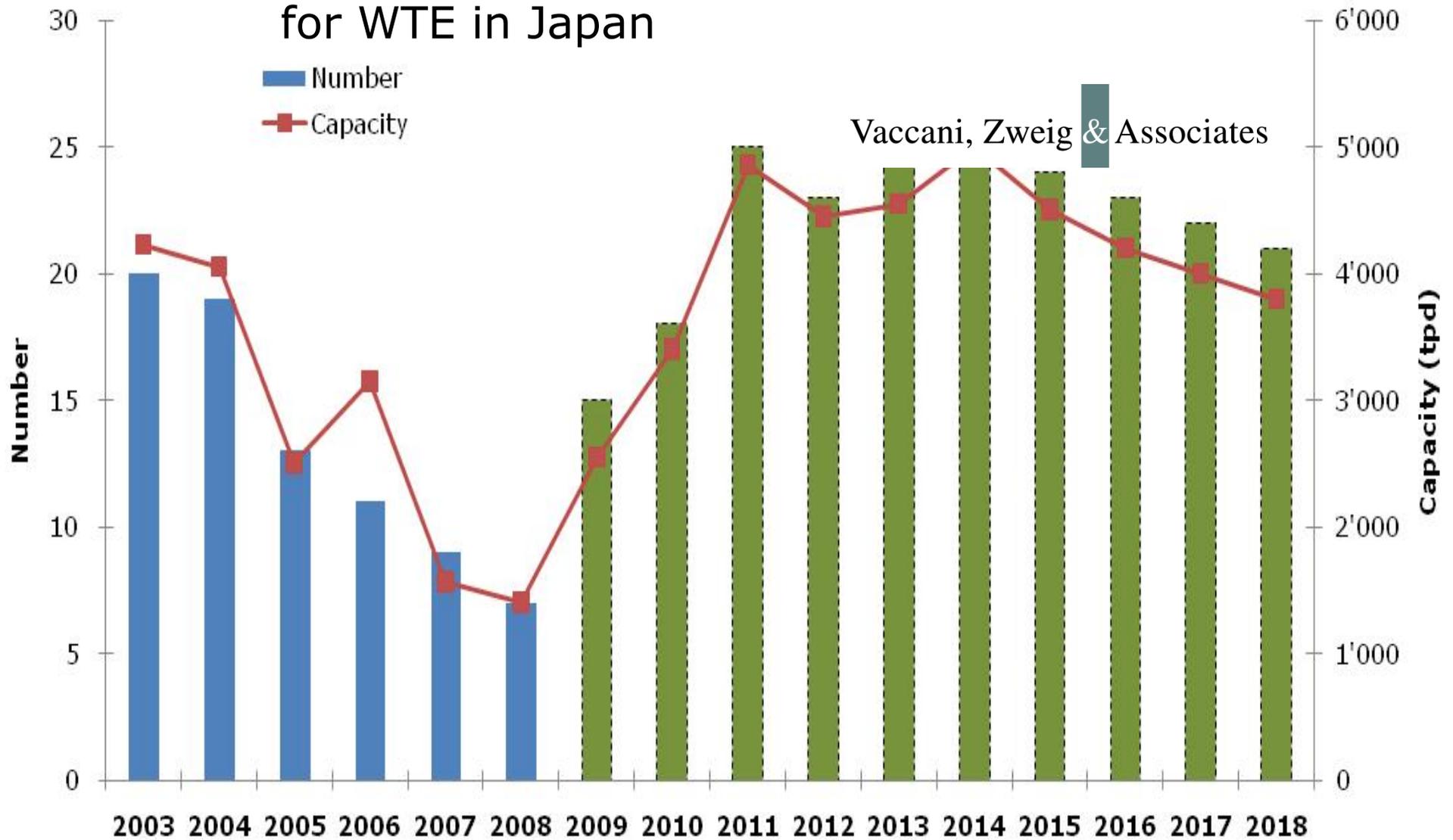
- Waste generation relatively stable: 50 - 55 Mio. t/y
- Market volume has shrunk with only few awards
- Discussion about definition of state-of-the-art technology
- Until end of the 90's grate incineration ( $> 2/3$ ) and fluidised bed incineration dominated the market ( $< 1/3$ )
- After 2000 gasification systems became more popular until peak market share of  $2/3$  in 2006, whereas fluidised bed system disappeared completely
- Today grate systems experience a renaissance while gasification is being selected for smaller units only

# WTE - Technology Trend in Japan

## Market Trend (Number of Order)



# Estimated future Market Volume for WTE in Japan



## Asia

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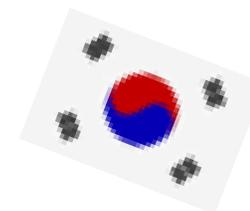
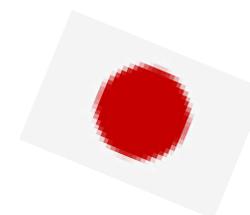
- India:

- Bangalore (feasibility study)
- Delhi (1 x 700 t/d; feasibility study)
- Ghazipur (1 x 400 t/d; budgetary proposal)



- South Korea:

- Asan (1 x 220 t/d; order)



## 7. Summary

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- Difficult situation for some European markets due to overcapacities and unpredictable waste flows
- Markets in Europe are changing
- Best market volumes to be expected in UK and Italy
- Poland is about to develop (some) realistic projects
- Financial crisis makes projects unlikely in countries like Greece, Portugal, Spain....
- China, as the largest market worldwide, is not interesting for non-chinese companies due to low market prices and use of 'local' technology
- USA is waking up again, but very slowly
- Grate technology is still most widely used technology

Thank you very much for your attention!



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**Slide 41**

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**Up-to-date logos**

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