

### **Zero Waste**

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9<sup>th</sup> CEWEP Waste-to-Energy Congress 20-21<sup>st</sup> September 2018 in Bilbao





#### Internet: > 10 Mio Google hits for "zero waste"





#### Zero Waste – political advertising

#### India



#### KERALA

### Minister launches zero-waste scheme



#### Plan will be implemented in Pathanamthitta for three years

Active people's participation and a close monitoring by local self-government institutions was the basic pre-requisite for a waste-free Kerala, said M.K. Muneer, Minister for Panchayats and Social Welfare.

The Minister was launching the 'Zero-waste Pathanamthitta' project sponsored by the Pathanamthitta district panchayat at a function at Ranni on Friday.

#### Croatia

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SERIE A

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#### Watch now

Xinhua, Monday, April 10, 2017 -09:59 CET "Eye in the sky" to help with environmental protection in China

## Environment protection minister advocates zero waste policy

The new Environment Protection Minister, Slaven Dobrovic of the Bridge party, said on Monday that he would wait for findings of an analysis to decide whether the ministry would remain in the ZagrebTower building or leave those premises.

I have heard that the relocation of ministry personnel (into ZagrebTower) has stirred up great public interest and that there are some questions difficult to answer, and I will definitely analyse this matter and <x<after that I will take my position, Dorbovic said after the handover ceremony.

#### Berlin



Trends, Analysen, Meinungen und Fakten zur Kreislaufwirtschaft

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#### POLITIK & RECHT

#### Zero Waste für Berlin

Im Koalitionsvertrag der Rot-Rot-Grünen Regierung wird das Leitbild "Zero Waste" als Ziel einer modernen Kreislaufwirtschaft ausgegeben, das "insbesondere von allen öffentlichen und öffentlich geförderten Einrichtungen ist das Leitbild vorbildlich umzusetzen"



Q

23.11.2016





#### One glas fits them all: The ultimate desire to reduce residual waste to the size of a pickle jar



https://news.nationalgeographic.com/2018/05/zero-waste-families-plastic-culture/



#### **Approach of Simon Fraser University Canada**





#### The definition!



- Zero Waste is a goal that is ethical, economical, efficient and visionary, to guide people in changing their lifestyles and practices to emulate sustainable natural cycles, where all discarded materials are designed to become resources for others to use.
- Zero Waste means designing and managing products and processes to systematically avoid and eliminate the volume and toxicity of waste and materials, conserve and recover all resources, and not burn or bury them.

http://zwia.org/standards/zw-definition/



#### **Indispensable Requirement:**

• No incineration and landfill!

#### **Postulated approaches :**

- Option 1: Total avoidance of residual waste
  - No residual waste accrues in the households
  - All the waste can be completely recycled
- Option 2: New approaches to utilize the residual waste
  - Mechanical-Biological Treatment MBT
  - Alternative Thermal Treatment ATT



### **Option 1**



#### **Indispensable Requirement:**

• No more Incineration and landfill!

#### **Postulated approaches :**

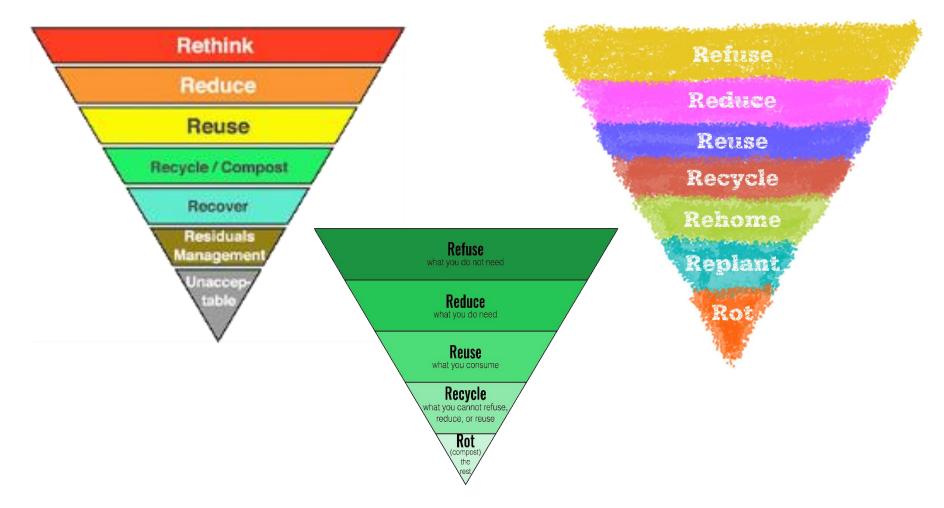
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### **Residual waste from households**



#### A lot of R's to consider...



http://zerowaste.world | https://www.addisoncountyrecycles.org/articles/zero-waste/ | https://www.pinterest.com/pin/403212972882423484/



#### Recommendations



Quelle: www.zerowastefamilie.de

- 1. Buy without packaging if possible
- 2. Take your own packaging with you
- 3. Go shopping only once a week if possible, you will save travel costs, money and time and will be less tempted to shop
- 4. Buy consciously and only what you really need
- 5. Inspect your garbage again and again so that you know where there is still savings potential
- 6. Use reusable or washable products
- 7. Separate your garbage and recycle it
- 8. Do it yourself: Check what you can easily produce yourself
- 9. Invest in stock keeping
- 10. Compost
- 11. If you cannot reduce something currently, focus on something else at the moment and return to it later.
- 12. Buy things in large packaging
- 13. Learn new skills such as repairing
- 14. Get to know your eating habits and the quantities
- 15. Create a food and a shopping list and buy accordingly
- 16. Spare convenience foods, but cook as freshly as possible
- 17. If you eat away from home, avoid garbage such as packaging beforehand
- 18. Many things can be bought second hand, e.g. toys
- 19. Exchange (visit clothes exchange events or book exchange shelves)
- 20. Rent (books, sports equipment or tools etc.)





#### **Buy unwrapped**



Quelle: https://marinedebris.noaa.gov/sites/default/files/styles/taxonomy-images/public/taxonomy-images/learn-1.JPG?itok=aVeVBvIA



#### **Buy unwrapped**



Quelle: http://wastelandrebel.com/de



#### **Buy unwrapped**



Quelle: http://wastelandrebel.com/de



#### Do it yourself



#### **Detergents from chestnuts**

Quelle: http://wastelandrebel.com/de

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#### **Utilize!**

Examples



Shoe polish with banana peel



Shampoo from avocado seeds



Bokashi Kitchen composting

- Hair bands from old tights for children
- Shopping bag from old undershirt
- Dishwasher rinse aid







#### Substitute – Toys



Quelle: http://wastelandrebel.com/de





Quelle: https://zerowasteladen.de/Furoshiki-Tuch-Sterne



#### **Result: Remaining residual waste**



#### 2 Persons 8 Months

Quelle: http://wastelandrebel.com/de

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### **Residual waste from households**

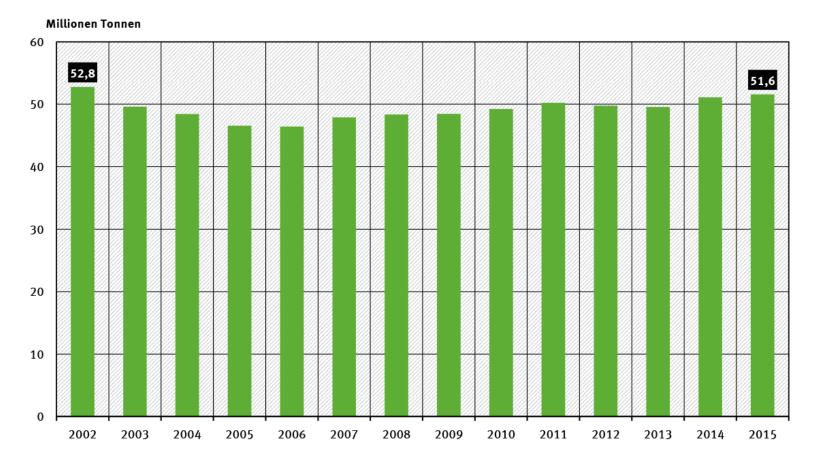


#### Zero household waste – the reality...





#### **Example Germany: Development of municipal solid waste**





### **Option 1**



#### **Indispensable Requirement:**

No more incineration and landfill!

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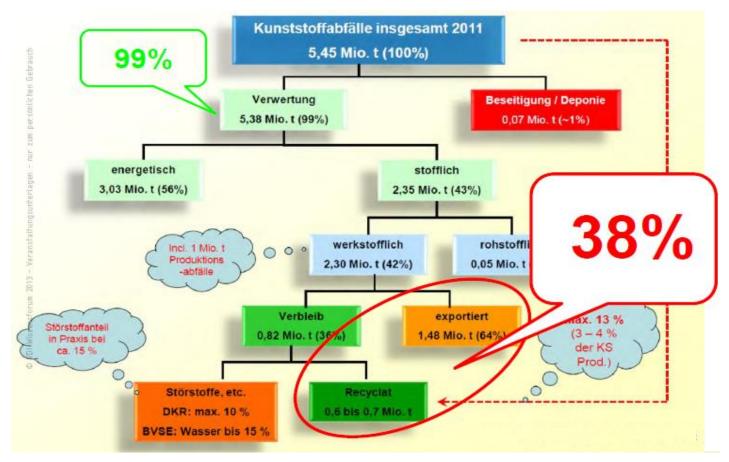
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### **Plastics**



#### About 1/3 rd material recycling



Kleppmann Fachtagung VDI-ITAD 2014



#### **Plastics**

#### **Plastics recycling in China**



Quelle: http://www.presseportal.de/pm/7840/2561568



### **End-of-life vehicles**



#### Export

• Germany: Fate of 1,2 to 1,4 Mio. vehicles unknown!



Quelle: https://diepresse.com | http://blog.icbdubai.com



#### **Shredder light fraction**



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### Wastepaper



#### Wastepaper



www.reichelt.de | http://www.ahe.de/privat/muellrichtigentsorgen | www.nemetz-ag.at



#### Balance

- Number of cycles
  - European Union:
  - Worldwide:







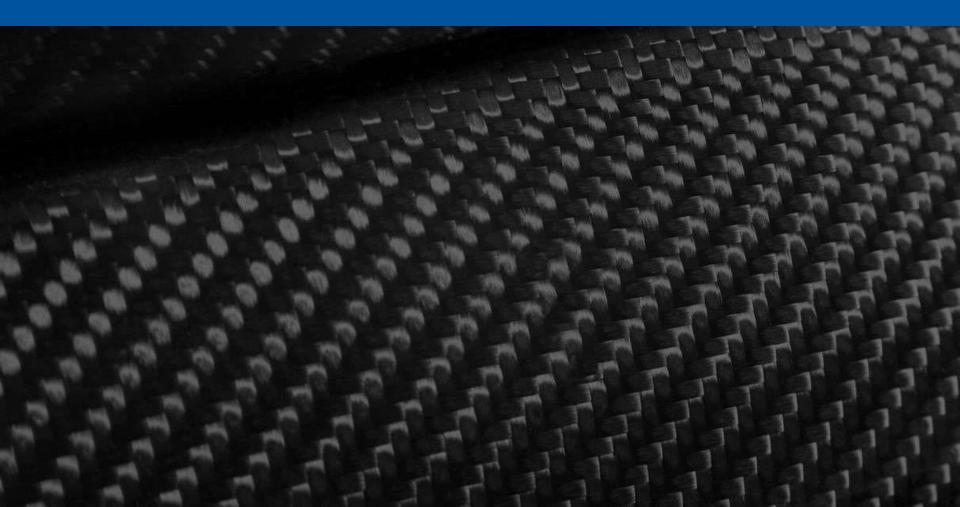
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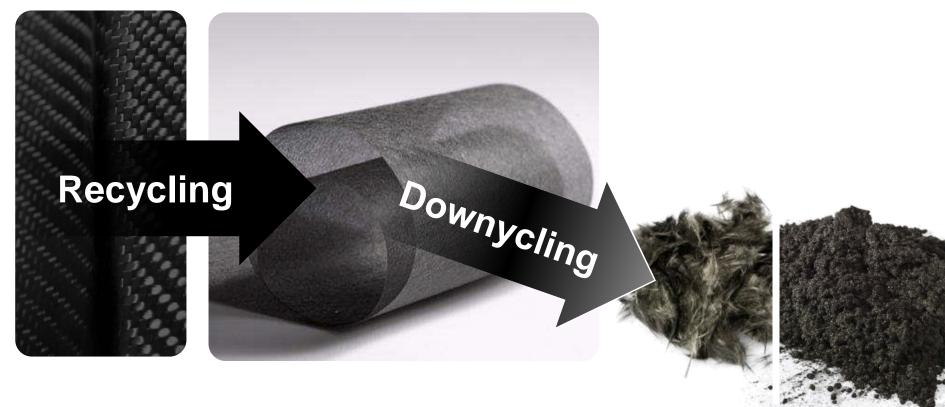


## **Composite materials and products**



#### **Composite materials**

#### **Example carbon fibre reinforced plastics CFRP**



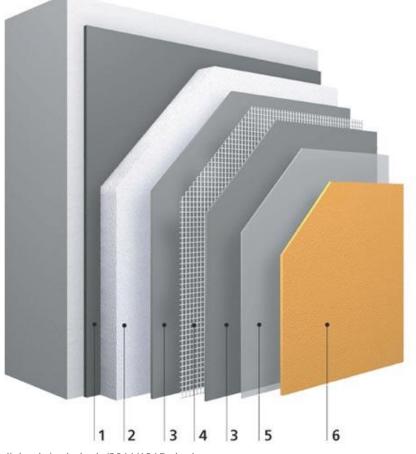
Quelle: carbonNext

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#### **Composites**

#### **Example thermal insulation systems [Polystyrene]**



- 1 Bonding
- 2 Insulation
- 3 Reinforcing mass
- 4 Reinforcing fabric
- 5 Primer
- 6 Final coating





#### **Composites**

#### **Example thermal insulation systems – disassembly**



Savine Flamme, FH Münster

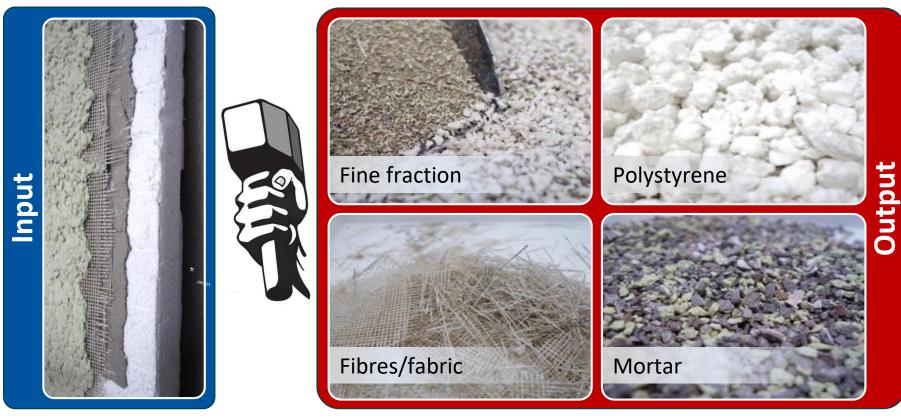






#### **Composites**

#### **Example thermal insulation systems – attempt for recycling**



Sabine Flamme, FH Münster



# Option 2



#### **Indispensable Requirement:**

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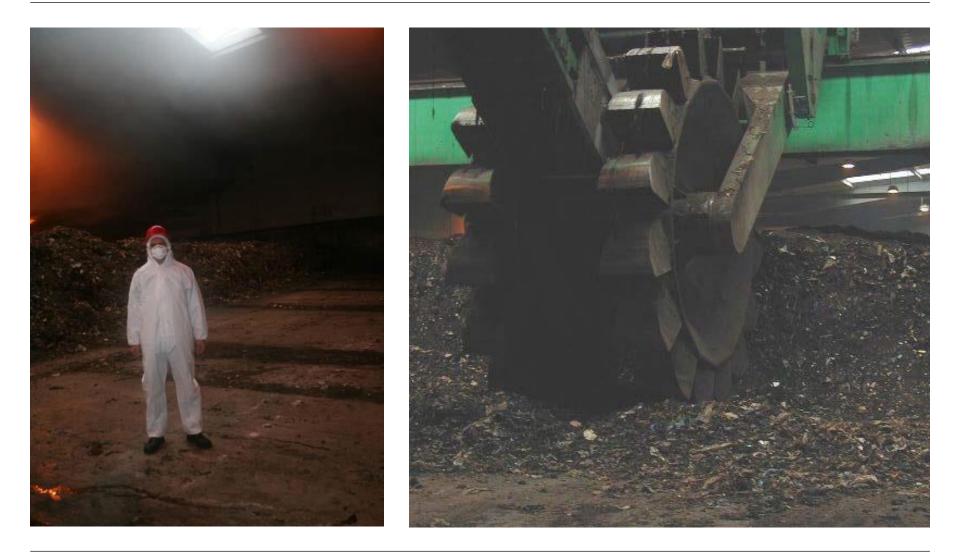
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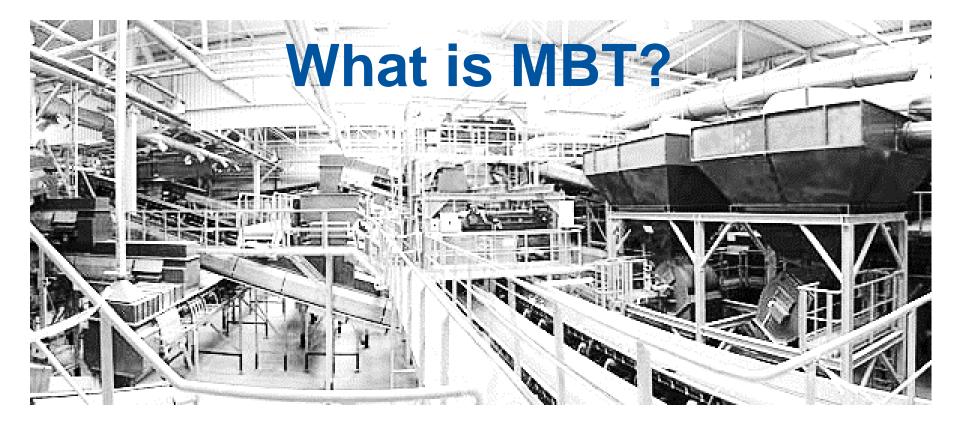
# Zero Waste by MBT?



#### Zero waste by MBT?







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#### What ist MBT?





... to get a high calorific fraction for incineration...





... and a low calorific fraction for incineration...





#### What ist MBT?

... and a residue for landfilling.





# Conclusion

### A society with zero waste, [= no landfills and no waste incineration] is possible by employing MBT which means incineration & landfilling



### Zero Waste by Alternative Thermal Treatment?



#### **Indispensable Requirement:**

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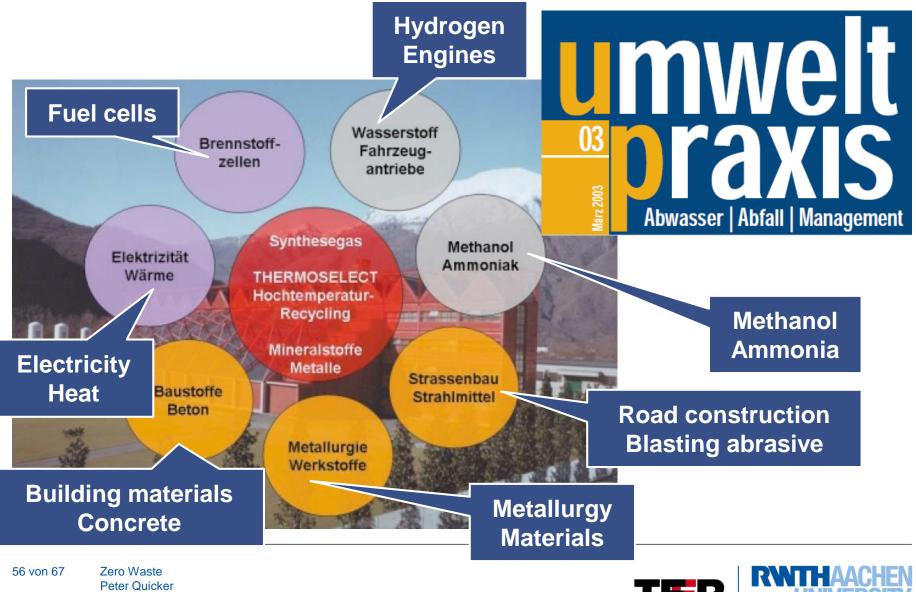
#### **Alternative Thermal Treatment**

#### Thermoselect



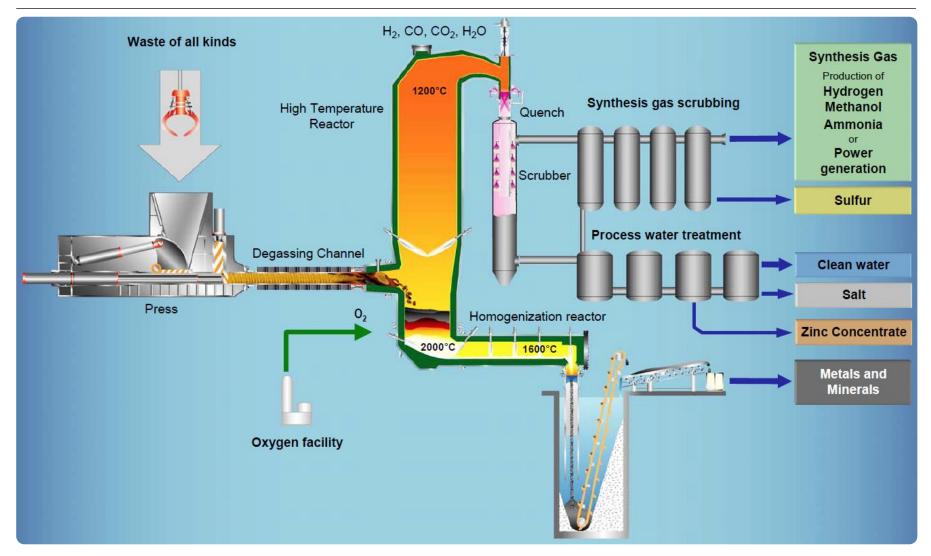


#### **Alternative Thermal Treatment**



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#### **Alternative Thermal Treatment – Thermoselect**





#### **Alternative Thermal Treatment – Thermoselect**

#### Plant in Yorii, Japan

- Availability 82-87 % (after 11 years operation)
- ca. 5 % C-content of bottom ash
- Consumptions:
  - 300-400 m<sup>3</sup> H<sub>2</sub>O per day
  - 400 m<sup>3</sup> O<sub>2</sub> per ton of waste
  - 40 m<sup>3</sup> natural gas per ton of waste
  - 10 Mio € deficit per year









#### **Alternative Thermal Treatment – Thermoselect**

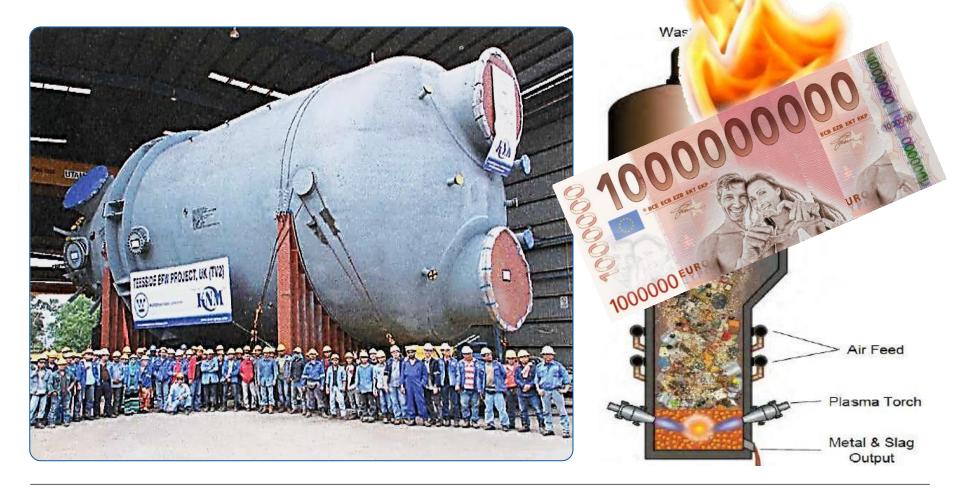
#### Leftovers in Karlsruhe





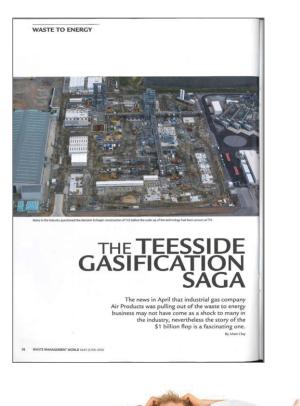
#### **Alternative Thermal Treatment – AlterNRG**

#### The Air products desaster





#### The Air products desaster



Hopefully lessons can be learned from the experience and the <u>UK should not lose hope</u> on eventually scaling up gasification to treat waste on a large scale.

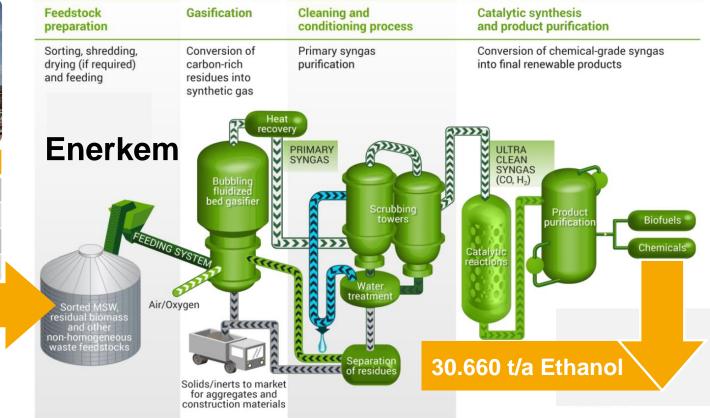
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#### The newest one from Canada....



GESAMT [Mg/a]	365.000
MSW	280,000
Commercial waste	30,000
Sewage sludge	40,000
Other feedstock	15,000





#### **Alternative Thermal Treatment – The Reality**

#### Pipes for pyrolysis gas





### Conclusion



#### What is the problem with zero waste?

- First of all:
  - Minimizing waste in everyday life is absolutely to be welcomed and should occupy each of us!
- But:
  - Politically the story of the <u>"Zero-waste society</u>" leads to irrational and even counterproductive demands/strategies:
    - Higher recycling rates without a quality and recycling concept
    - Closure of landfills
    - Closure of waste incineration plants
    - Promotion of fantasy processes...



#### Zero Waste is an Utopia

- Zero waste is not reachable because of
  - Product design, composites, …
  - Consumer behaviour
  - Unavoidable downcycling, entropy...
- But that's fine: We need pollutant sinks!
- The elimination, concentration and destruction [or safe immobilization] of pollutants must be the first priority of waste management
- Incineration plants but also (inert material) landfills are indispensable for this!





# Thank you!

Prof. Dr.-Ing. Peter Quicker www.teer.rwth-aachen.de

