





Workshop on Implementation of BAT Conclusions for Waste Incineration

Puzzle piece 1: NOC/OTNOC issue

Hubert de Chefdebien

The NOC-OTNOC-EOT issue

- IED requests compliance with ELVs in NOC on one hand and within the R-EOT on the other one
- Definitions of NOC-OTNOC-EOT
- Missing information
- General proposals for implementation and compliance

IED, chapters I et II

IED, Annex VI

General rule

(for all sectors covered by IED)

- Article 3(13) : **BATAELs** defined in **NOC**
- Article 15.3 : set ELVs ensuring that:

Emissions do not exceed BATAELs in NOC

Specific rule for incineration for substances continuously monitored

- Annex VI, Part 8 1.2 : **ELV** to comply with <u>within</u> the **R-EOT** (except when burner is in operation and no waste is combusted)

NB: For periodic measurement: compliance only in NOC

Consequences

EIPPCB required the operators to **report the OTNOC** situations **on 17,520 Excel rows** (½-hr values over 1 year) for each continuously monitored substance, - This was done by hand **since the information was not available** (because useless up to now)

EIPPCB filtered out the values in OTNOC

- 1) Reported by the operators
- 2) Supposed by them (using miscellaneous filters)

2 sets of ELVs necessary for continuous measurts.:

- BATAEL-based ELVs for NOC situations
- IED Annex VI ELVs for R-EOT (NOC & some OTNOC) situations

Need to distinguish NOC from OTNOC situations

Risk that certain authorities require BATAELs-based ELVs also in OTNOC (R-EOT).

- R-EOT: Relevant-Effective Operating Time
- NOC: Normal Operation Conditions
- OTNOC: Other Than Normal Operation Conditions
- ELV: Emission Limit Value

Regulatory requirements on compliance either in NOC or within the R-EOT for the different air ELVs

Monitoring regime	<u>Period</u>	<u>Substances</u>	BATAEL- based ELVs	IED Annex VI ELVs
Continuous	Daily average	Dust, HCl, HF, SO ₂ , NOx, TOC, CO	In NOC	In R-EOT (NOC & OTNOC when waste burning)
	Daily average	Hg*, NH ₃	In NOC	-
	½-hr average	Dust, HCl, HF*, SO ₂ , NOx, TOC, CO**	-	In R-EOT (NOC & OTNOC when waste burning)
	10-min average	CO**	-	In R-EOT (NOC & OTNOC when waste burning)
Long term sampling	2-4 weeks, 1 month	PCDD/F + PCB-DL*	In NOC	-
		PCDD/F*	In NOC	-
		Hg*	In NOC	-
Periodic		Hg*	In NOC	In NOC
	Every 6 months	Heavy metals, PCDD/F	In NOC	In NOC
		PCDD/F + PCB-DL*	In NOC	-
* Conditional/Optional (See BATAEL tables in Session 4 above) ** CO: IED Annex IV either ½-hr or 10-min				

The EOT includes most OTNOC situations

(in addition to all NOC situations)

No definition of NOC and OTNOC. Just lists of examples of OTNOC.

Compliance with BATAEL-based ELVs not required in *OTNOCs*

Compliance with continuous Annex VI ELVs required for incinerators as well in **R-EOT**

According to IED, Articles 14.1.f and 47 1. <u>Start-up</u> <u>& Shut-down periods</u>

2. Leaks

- 3. Malfunctions
 - of process equipment including abatement system
 - of measuring equipment
- 4. Momentary stoppages
- 5. Definitive cessation of operations
- 6. Breakdown

Guidelines (Decision

2012/119/EU) in § 4.6.2.2.3.ii

According to

and & 5.4.7.2.6

7. Bypassing of abatement systems

- 8. Regular maintenance
- 9. Exceptional conditions

- 1. Start-up (ONLY 2nd phase, with waste)
 & Shut-down (ONLY 1st phase)
- 2. Leaks
- 3. Malfunctions
 - of process equipment including abatement system
 - of measuring equipment
- 4. Momentary stoppages
- 5. Definitive cessation of operations
- 6. Breakdown
- 7. Bypassing of abatement systems
- 8. Regular maintenance
- 9. Exceptional conditions
- OTNOC: Other Than Normal Operating Conditions ELVs: Emission LIMIT Values
- **R-EOT**: Relevant-Effective Operating Time

The R-EOT includes NOC and some OTNOC situations.

BATAEL-based ELVs are applicable in NOC

A non exhaustive list of OTNOC is given in IED, Article 14.1.f. (OTNOC "such as start-up and shut-down operations, leaks, malfunctions, momentary stoppages and definitive cessation of operations") and in Article 47 ("In the case of a breakdown, the operator shall reduce or close down operations as soon as practicable until (NOC) can be restored"). See Items 1 to 6 below.

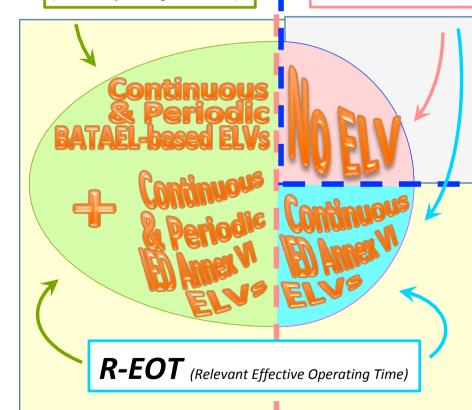
Three additional OTNOCs are mentioned in the Guidelines (Decision 2012/119/EU) in § 4.6.2.2.3.ii ("bypassing of abatement systems") & 5.4.7.2.6 ("regular maintenance, exceptional conditions").

NOC

(Normal Operating Conditions)

OTNOC

(Other Than Normal Operating Conditions)



- Momentary stoppages
- Definitive cessation of operations
- Start-up & Shut-down periods (no waste burning)
- Specific exceptional conditions

N-EOT (Not 'Effective')
Operating Time

See items 7 to 9 below.

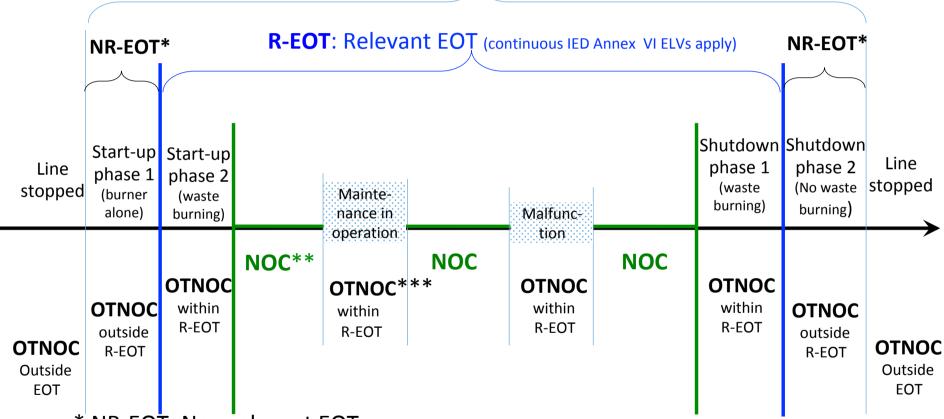
NR-EOT Non Relevant Effective Operating Time

- Start-up & Shut-down (when waste burning)
- Leaks
- **Malfunctions** of process equipment including abatement system
- Breakdown
- Bypassing of abatement systems
- Regular maintenance (online)
- Exceptional conditions

R-EOT (Relevant) Effective Operating Time

OTNOC and NOC situations within the EOT (chronologically)

EOT, Effective Operating Time



^{*} NR-EOT: Non relevant EOT (continuous IED Annex VI ELVs do not apply)

^{**} NOC: Normal Operating Conditions (BATAEL-based ELVs apply)

^{***} OTNOC: Other Than Normal Operating Conditions (BATAEL-based ELVs do not apply)

Missing in the draft WI BREF BAT conclusions

- The BAT conclusions do not include
 - The mention that
 - BATAELs are set in NOC
 - BATAEL-based ELVs should be set in NOC
 - The clear definitions of NOC and OTNOC

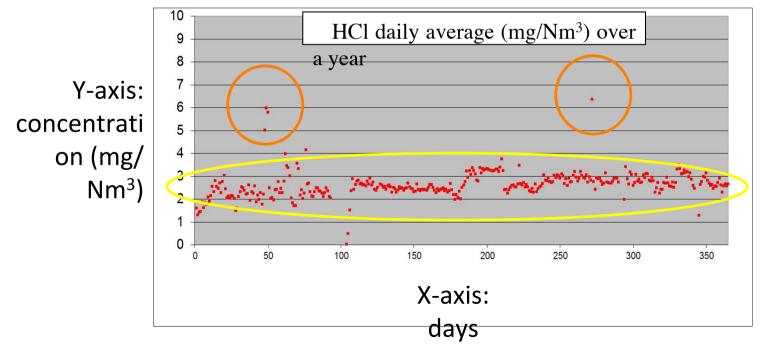
(criteria to switch from one to the other during operation)

- The calculation rules, e.g.:
 - The rules to calculate a daily average in NOC e.g. when some ½-hr average values of the day were in OTNOC
 - The maximum number of non valid points in a day, etc.
- The fact that ½-hr BATAELs of 2006 WI BREF do not apply
- The fact that continuous sampling is usually performed in R-EOT (and not in NOC)

- NOC: Normal Operating Conditions
- OTNOC: Other Than Normal Operating Conditions
- BATAELs: BAT Associated Emission Levels
- **ELVs**: Emission Limit Values

The <u>nature</u> of BATAELs <u>changed</u> between IPPC and IED

- Former BATAELs (under IPPC) were typical values. See yellow oval.
- New BATAELs are <u>capping</u> values. They should be based on maximum daily average values of the year in NOC. See orange circles.
- Former BATAELs should not be used under IED.
 - Important because no new BATAELs for ½-hr averages in the revised WI BREF



Proposals 1

Definition of OTNOCs

- To use the list given in the IED and in the BREF drawing up Guidance (Decision 2012/119/EU)
- To use the same rules as EIPPCB when filtering out the reported data
- To define end of start-up as when reaching stable state as for LCPs
- To use control system signals (alarms) to automatically identify OTNOCs and NOC for both:
 - Calculating average values in NOC
 - OTNOC Management Plan (see BAT-c 18)
- Calculation of daily average values in NOC
 - Use the same rules as EIPPCB when processing the reported data

Proposals 2

- ELVs setting and checking
 - No 1/2-hr BATAEL-based ELVs, as said the EIPPCB
 - Using Article 15.3 (b) for assessment of capacity to meet BAT performances, including non exceedance of daily and periodic BATAELs

Two ways to set BATAEL-based ELVs (always under NOC) Article 15.3 (a) Article 15.3 (b) "Setting different ELVs than those under 15.3 (a)" "Setting ELVs that do not exceed the BATAELs" To the condition of annual check that emissions in NOC did not exceed the BATAELs BATAEL-based ELV according to 15.3 (b) Other example of Example of BATAEL-based ELV **BATAEL-based ELV** according to 15.3 (a) according to 15.3 (a) + Annual checking that emissions in NOC BATAEL range did not exceed the BATAEL

Thank you!

Questions?